

## Installation instructions

**i** Refer to installation use and maintenance manual for more information.  
Available user manual at link <http://www.everelettronica.it/manhw.html>



## 2 phase bipolar stepper drive technical data:

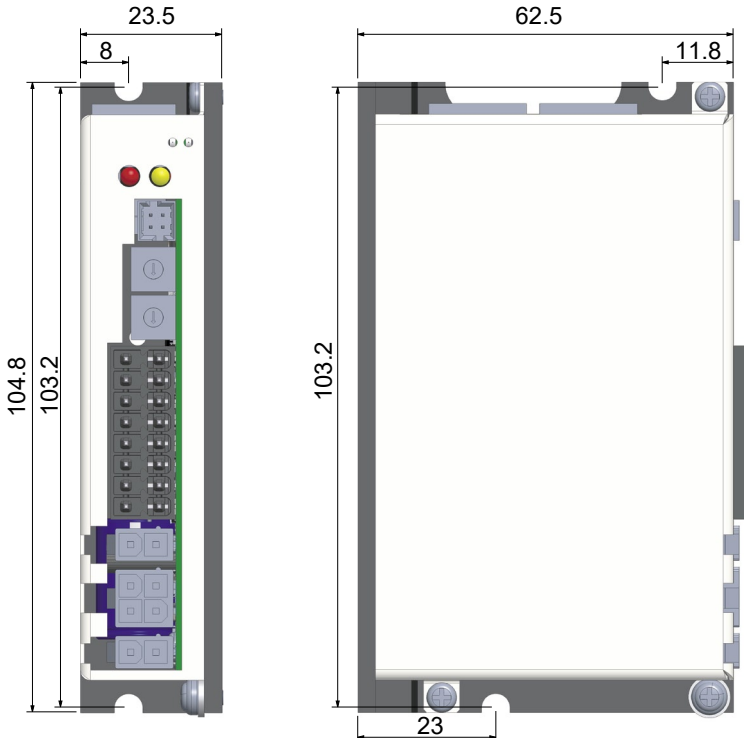
- DC power supply:  $12 \pm 48$  Vdc
- DC logic supply:  $12 \pm 48$  Vdc (optional and not isolated)
- Phase current: up to 6 Apeak
- Chopper frequency: ultrasonic 40KHz
- Stepless Control Technology (65536 position per turn)
- Protections against: over current, over/under voltage, overheating, short circuit between motor phase-to-phase and phase-to-ground
- EtherCAT communication interfaces
- Service SCI interface for programming and real time debugging
- 4 digital inputs (opto-coupled)
- 2 digital outputs (opto-coupled)
- Dimensions: 104.8 x 62.5 x 23.5 mm (without connectors)
- Protection degree: IP20
- Pollution degree: 2
- Category C3 following standard EN 61800-3
- Working temperature  $5^{\circ}\text{C} \pm 40^{\circ}\text{C}$ ; Storage temperature  $-25^{\circ}\text{C} \pm 55^{\circ}\text{C}$
- Humidity:  $5\% \pm 85\%$  not condensing

**TITANIO**  
VECTOR - STEPPER - DRIVES

error  
less  
servo  
efficient  
**else**  
Technology  
by Ever Elettronica

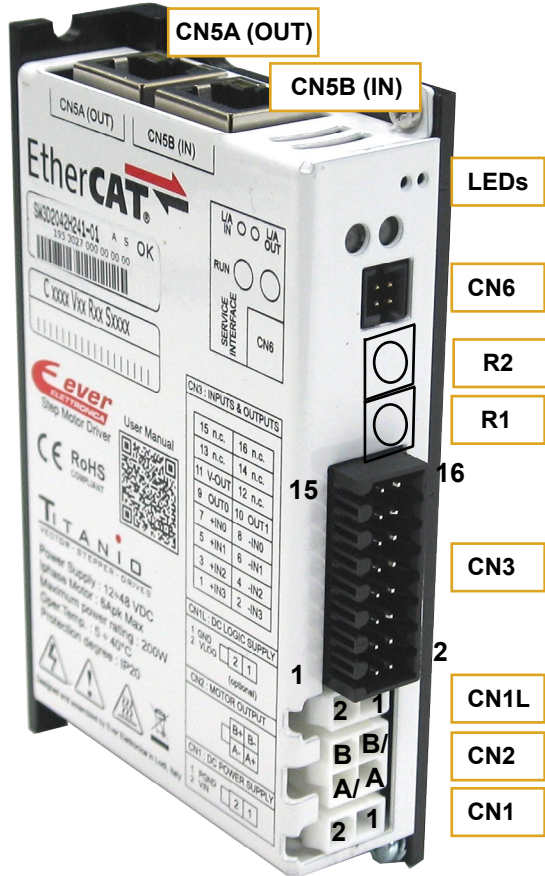
**EtherCAT**  
EtherCAT® is registered trademark and patented technology,  
licensed by Beckhoff Automation GmbH, Germany.

## Mechanical data



# System connections

Connectors:



***Power and Logic supplies are not isolated but they have common reference inside the drive. (GND and PGND are in common)***

# System connection

## CN1: Power supply

2 positions, pitch 4.2mm double row, PCB header connector

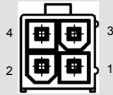
CN1.1	PGND	PWR_IN	Negative DC power supply input
CN1.2	VIN	PWR_IN	Positive DC power supply input



## CN2: Motor connection

4 positions, pitch 4.2mm double row, PCB header connector

CN2.1	B/	PWR_OUT	Motor output phase B/
CN2.2	A	PWR_OUT	Motor output phase A
CN2.3	B	PWR_OUT	Motor output phase B
CN2.4	A/	PWR_OUT	Motor output phase A/



## CN1L: Logic supply

2 positions, pitch 4.2mm double row, PCB header connector

CN1L.1	GND	PWR_IN	Negative DC logic supply input
CN1L.2	VLOG	PWR_IN	Positive DC logic supply input

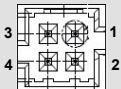


***Not isolated from the power.***

## CN6: Service SCI interface

4 positions, pitch 2mm double row, PCB header connector

CN6.1	TX/RX	Transmit / Receive Line
CN6.2	DE/RE	Drive Enable Negated / Receive Enable
CN6.3	+5V	+5V power out
CN6.4	GND	DNG power out

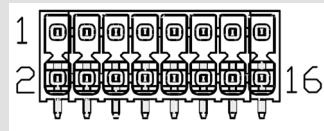


***This connection is only possible with hardware and software provided by Ever.***

## CN3: Inputs and outputs

16 positions, pitch 3.5mm double row, PCB header connector

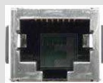
CN3.1	+IN3	DIG_IN	Digital input 3 positive side
CN3.2	-IN3	DIG_IN	Digital input 3 negative side
CN3.3	+IN2	DIG_IN	Digital input 2 positive side
CN3.4	-IN2	DIG_IN	Digital input 2 negative side
CN3.5	+IN1	DIG_IN	Digital input 1 positive side
CN3.6	-IN1	DIG_IN	Digital input 1 negative side
CN3.7	+IN0	DIG_IN	Digital input 0 positive side
CN3.8	-IN0	DIG_IN	Digital input 0 negative side
CN3.9	DIG_OUT0	DIG_OUT	PNP digital output OUT0
CN3.10	DIG_OT1	DIG_OUT	PNP digital output OUT1
CN3.11	V_OUT	PWR_IN	24Vdc supply for digital output
CN3.12	n.c.		Not connected
CN3.13	n.c.		Not connected
CN3.14	n.c.		Not connected
CN3.15	n.c.		Not connected
CN3.16	n.c.		Not connected



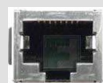
## CN5A e CN5B: EtherCAT interface

RJ45, 8 positions shielded, PCB header connector

Dual RJ45 connectors (IN-OUT)  
100BASE-TX (100Mb/sec) ports  
Accept standard Ethernet cable (CAT5 or higher)



CN5B (IN)



CN5A (OUT)

# Working Status (Led)

Visualization status		Description
1	✗ Green OFF	Bus status 'Init'
2	● Green ON	Bus status 'Operational'
3	● Green Blinking	Bus status 'Pre-Operational'
4	● Green Single Flash	Bus status 'Safe-Operational'
5	● Blue ON	Error: connect with Service SCI kit and check with software
6	● Blue ON and Yellow ON	Drive in boot mode. A new firmware should be downloaded to drive
8	● Blue ON Red Blinking (200ms)	Initialization phase. Should last few seconds. While in this condition the drive is not fully operational
9	● Yellow ON Red OFF Blue OFF	Missing setting of Inominal
10	● Yellow Blinking (500ms) Red OFF Blue OFF	Warning : connect with Service SCI kit and check with software
11	● Red ON	Protection: Motor is in open phase condition
12	● Red Blinking (200ms)	Current protection
13	● Red ON (1sec) + Yellow 1 Blink	Under/Over voltage protection
15	● Red ON (1sec) + Yellow 3 Blink	Thermal protection
16	● Red ON (1sec) + Yellow 4 Blink	Motor Feedback Error
17	● Red ON (1sec) + Yellow 5 Blink	Missing Safe Torque Off
18	● Red ON (1sec) + Yellow 6 Blink	Motor Current Regulation is out of range
19	● Red ON (1sec) + Yellow 7 Blink	eePLC User Protection (generated by setting bit #0 of eePLC_User_Settings)



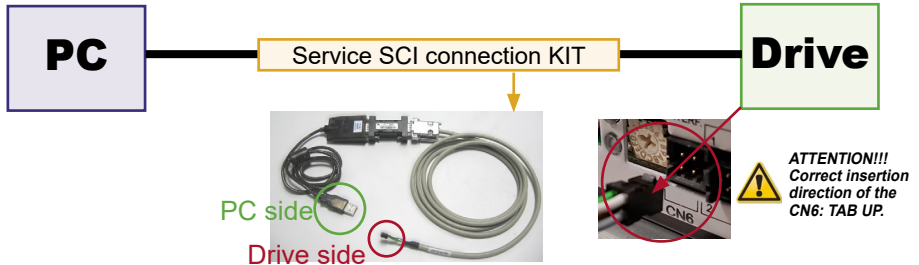
**NOTE:** Drive could be considered in a correct status if leds Red, Yellow and Blue are all OFF.  
In general:

- Led Blue indicates a software internal fault or a non-operative condition
- Led Red indicates an alarm or a drive protection
- Led Yellow indicates a warning

## Service SCI connection

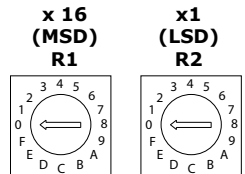


This connection is **only possible** with hardware and software provided by Ever.  
Kit code: SW3\_SERV00-SL.



## Roto-Switches settings (only for SW3D2042H241-00)

		EtherCAT ID Selection (Hexadecimal Value)									
R1 x 16 (MSD)		0	0	0	0	...	2	2	...	F	F
R2 x 1 (LSD)		0	1	2	3	...	C	D	...	E	F
ECAT-ID #	SW settings (default)	1	2	3	...	44	45	...	254	255	



R1 (MSD): Most Significant Digit that must be multiplied per 16.

R2 (LSD): Least Significant Digit that must be multiplied per 1.

Example: 5C

$$R1 = 5 \text{ ----> } 5 \times 16 = 80$$

$$R2 = C \text{ ----> } 12 \times 1 = 12$$

$$\text{EtherCAT ID} = 92$$



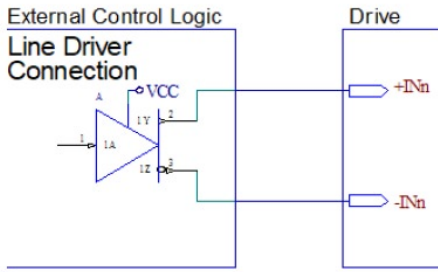
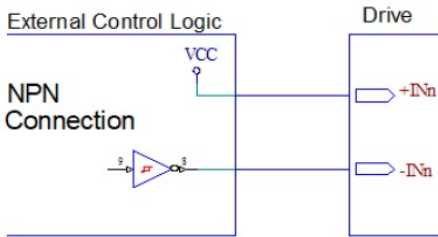
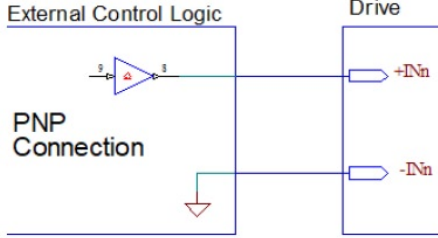
If not using the STO feature, the interface must be connected to an external +24Vdc supply in order enabled the drive (see above pictures).

# Digital inputs connection



Differential PNP, NPN and Line Driver type.

## 5 - 24Vdc INPUTS

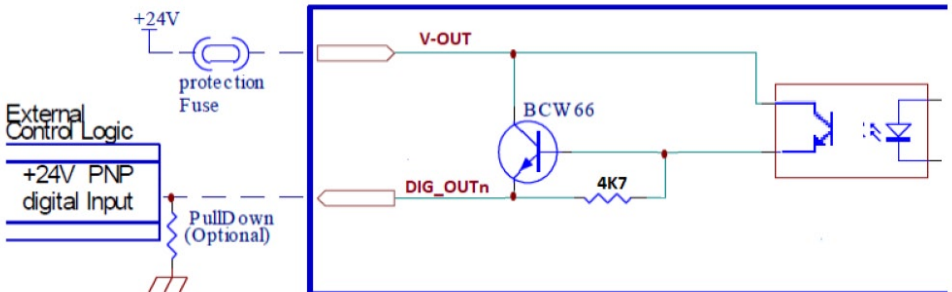


Characteristics	MIN.	MAX.	Unit
Supply voltage	5	24	Vdc
Inputs frequency	--	5	Mhz
Threshold switching voltage	2.5	--	Vdc
Current at 5 Vdc	--	6	mA
Current at 24 Vdc	--	10	mA

# Digital output connection



Digital outputs are PNP with  $V_{OUTmax} = 24 \text{ Vdc}$ ,  $I_{OUTmax} = 100 \text{ mA}$ ,  $F_{max} = 1 \text{ kHz}$ .



## Mating connectors

Connector	Description
CN1	Molex 39-01-2025
CN1L	Molex 39-01-2025
CN2	Molex 39-01-2045
CN3	Weidmuller 1727690000
CN5A / CN5B	Ethernet standard cables (CAT5 or higher)

## Cable selection

Function	Cable	
	Minimum	Maximum
Power supply and PE	0.5 mm <sup>2</sup> (AWG20)	1.3 mm <sup>2</sup> (AWG16)
Motor outputs	0.5 mm <sup>2</sup> (AWG20)	1.3 mm <sup>2</sup> (AWG16)
Inputs and Outputs	0.2 mm <sup>2</sup> (AWG24)	1.3 mm <sup>2</sup> (AWG16)
EtherCAT interfaces	Ethernet standard cables (CAT5 or higher)	

## Verify the installation

- Check all connection: power supply and inputs/outputs.
- Make sure all settings right for the application.
- Make sure the power supply is suitable for the drive.
- If possible, remove the load from the motor shaft to avoid that wrong movements cause damage.
- Enable the current to the motor and verify the applied torque.
- Enable a movement of some steps and verify if the rotation direction is the desired one.
- Disconnect the power supply, connect the load on the motor and check the full functionality.

## Analysis of malfunctions



*When any of the following situations occur, the drive is placed in a fault condition.*

DEFECT	CAUSE	ACTION
Intervention of the thermal protection.	Can be caused by a heavy working cycle or a high current in the motor.	Improve the drive cooling by a natural or fan air flow. Consider to use a motor with a higher torque vs current rating.
Intervention of the current protection.	Short circuit on the motor powering stage(s) of the drive.	Check motor windings and cables to remove the short circuits replacing faulty cables or motor if necessary.
Intervention of the over/under voltage protection	Supply voltage out of range.	Check the value for the supply voltage.
Open phase motor protection.	Motor windings to drive not proper connection.	Check motor cables and connections to the drive.



*When any of the following situations occur, the drive doesn't work and isn't placed in an error condition.*

DEFECT	CAUSE	ACTION
Noisy motor movement with vibrations.	Can be caused by a lack of power supply to a phase of the motor or a poor regulation of the winding currents.	Check the cables and connections of the motor and/or change the motor speed to avoid a resonance region.
The external fuse on the power supply of the drive is burned.	Can be caused by a wrong connection of the power supply.	Connect the power supply correctly and replace the fuse.
At high speed, the motor torque is not enough.	Can be due to a 'self-limitation' of motor current and torque.	Increase the motor current (always within the limits), increase the supply voltage, change motor connection from series to parallel.

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